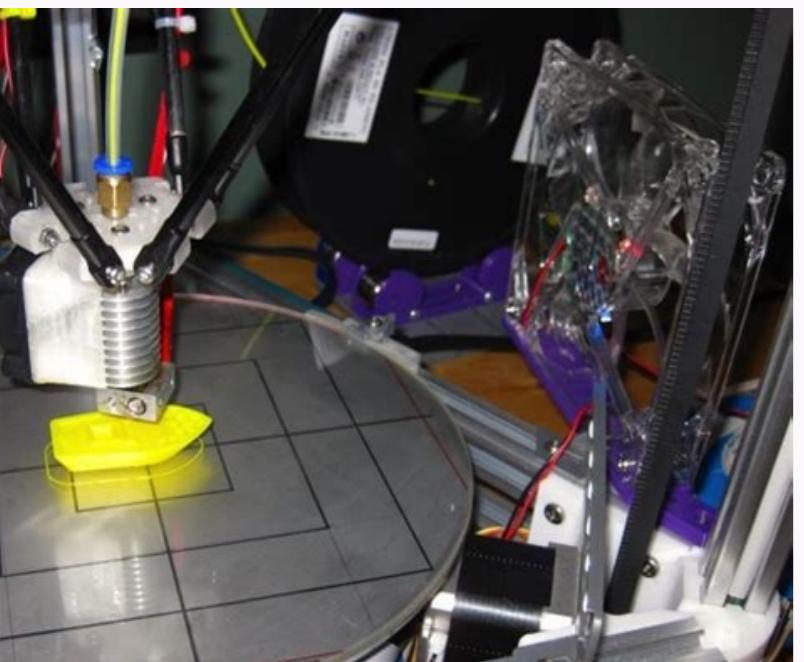


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Benchy boat infill



3DBenchy. The most popular model for testing the printing quality of your 3d printer. 3DBenchy is just a small boat at first glance. In fact it is a real torture test that can bother even the best 3D printer. With 3DBenchy you can easily test stringing, bridges, overhangs and other aspects that affect 3D printing quality. 10/10/2017 · Benchy quality tissues. A couple of days ago I decided to print a Benchy just for fun and noticed that the quality of the print was not very good. Specifically, the hull of the boat had some issue, I was expecting the hull to be nice and smooth but that is not the case. Please check out the pictures below: The bridging looks off. Try two things: 1. Lower temp to 185 and 2: Slow down print to 30mm/s. You can also try the advanced option in Cura that optimizes bridges (it basically does things like lower temp, slower, higher fan speed etc.). I was thinking its under extrusion, but I think rest of benchy and skirt looks ok. Sonrisa3D. · 6y. When they layer prints and there is an overhang (printing over air, like on the bow) the plastic is unsupported and can droop a little. They layer above usually doesn't help when the thin section is heated up again. Add cooling fan, should help a lot. Reducing speed and temp a nudge can help also. 3DBenchy Under 7 Minutes !! - Clay1 #SpeedBoatRace. That's one hell of a job mate! Without the timer on the background you would almost say that's a timelines. I recently found that my printer (ender 5plus) will do 150mm/s, I was astounded with ... 17/02/2018 · Benchy/Boats by Jasonp71, last updated Aug 29, 2019 . Description. LEO the little fishing boat (visual benchy) by vandragon_de Feb 17, 2018 . 1480 1772 49. RC Shovelnose Hydroplane . by svenny Jun 20, 2018 . 283 146 15. house on ship . by spacesaver ... 15/10/2016 · Ultimate Benchy! by Anarasha Apr 26, 2020. 72 148 11. Smoke for #3DBenchy boat. by akira3dp0 Oct 15, 2016. 1165 1668 23. Wave stand for the #3DBenchy - The jolly 3D printing torture-test. by Furnibird Nov 10, 2016. 1553 2135 23. 09/03/2019 · Plastic bits sticking out of the Benchy boat print. We have a factory assembled Prusa i3 MK3S printer. During printing of Benchy the boat benchmark 3D design, the infill doesn't print correctly. The bits of plastic sticks out the print which then gets caught up in the nozzle while printing the next layer. 13/11/2019 · The Ender 3 is a budget 3D printer from Creality 3D. It has a pretty standard feature

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